

Repair Movies - mechanical -



Xperia™ XA1 Ultra
G3221, G3223

Xperia™ XA1 Ultra Dual SIM
G3212, G3226

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To view the embedded repair movies in this document, video play back application such as Media Player is required.

If the movies appear to be jerky or blurred when viewing on-line, this is probably caused by the connection speed being too slow.

In that case, right-click with the mouse on the document name and select Save Target As to download the repair movie document for off-line viewing.

The movie is based on using G3221 model, the design differences between G3212, G3221, G3223 and G3226 are minor, therefore please refer to the Working Instruction for detailed instruction.

1 Disassembly Movie

1.1 Disassembly

- | | |
|-------------------------|---|
| 1. Cap Tray | 12. Ear Speaker and Adhesive Ear Speaker |
| 2. Battery Cover Assy | 13. Main Antenna Speaker Box |
| 3. Sub Antenna | 14. RF Cable |
| 4. Main Camera | 15. Sub PBA Assy |
| 5. Front Camera | 16. Vibrator and Adhesive Vibrator |
| 6. Audio Jack FPC Assy | 17. Battery, Film Mylar Battery Left and Film Mylar Battery Right |
| 7. Main PBA | 18. Side Panel Right and Keys |
| 8. CU Label Tray | 19. Sidekey FPC Assy |
| 9. Rubber PL Sensor | 20. Side Panel Left |
| 10. Bracket Main Camera | 21. Display Cover Assy |
| 11. Front Flash LED PCB | |

Double click the icon to play back the movie. →



2 Reassembly Movie

2.1 Reassembly

- | | |
|---|---|
| 1. Display Cover Assy | 12. Front Camera |
| 2. Side Panel Left | 13. Main Camera |
| 3. Sidekey FPC Assy | 14. Sub Antenna |
| 4. Side Panel Right and Keys | 15. Sub PBA Assy |
| 5. Adhesive Ear Speaker and Ear Speaker | 16. Adhesive Vibrator and Vibrator |
| 6. Front Flash LED PCB | 17. RF Cable |
| 7. Bracket Main Camera | 18. Main Antenna Speaker Box |
| 8. Rubber PL Sensor | 19. Battery, Film Mylar Battery Left and Film Mylar Battery Right |
| 9. CU Label Tray | 20. Battery Cover Assy |
| 10. Main PBA | 21. Cap Tray |
| 11. Audio Jack FPC Assy | |

Double click the icon to play back the movie. →



3 Revision History

Rev.	Date	Changes / Comments
1	2017-Apr-28	Initial release